



# A NEW FORCE IN CHEMICAL MANUFACTURING

Unit 2, 14-16 Lee Holm Road  
St Marys NSW 2760  
Australia

Ph: 1300 738 250 (Australia)  
Ph: +61 2 9833 9766 (International)  
Fax: 02 9623 3670

sales@chemtools.com.au  
www.chemtools.com.au

## SAFETY DATA SHEET

ISSUED APRIL, 2019 (VALID 5 YEARS FROM DATE OF ISSUE)

### Tap-N-Cool Soluble Cutting Fluid GP

#### Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd  
Unit 2/14-16 Lee Holm Road  
St Marys NSW 2760

Phone: 1300 738 250 (business hours)  
Fax: 02 9623 3670  
www.chemtools.com.au

**Chemical nature:** Cutting oil  
**Product Name:** Tap-N-Cool Soluble Cutting Fluid GP  
**Product Use:** Water soluble cutting oil  
**Creation Date:** October, 2018  
**Poisons Information Centre:** Phone 13 1126 from anywhere in Australia

#### Section 2 - Hazards Identification

##### Statement of Hazardous Nature

This product is classified as: Not classified as hazardous according to the criteria of SWA.

Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**SUSMP Classification:** None allocated.

**ADG Classification:** None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

**UN Number:** None allocated

**GHS Signal word:** NONE. Not hazardous.

##### PREVENTION

- P260: Do not breathe fumes, mists, vapours or spray.
- P262: Do not get in eyes, on skin, or on clothing.
- P281: Use personal protective equipment as required.

##### RESPONSE

- P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
- P308+P313: If exposed or concerned: Get medical advice.
- P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog.

##### STORAGE

- P410: Protect from sunlight.
- P402+P404: Store in a dry place. Store in a closed container.
- P403+P235: Store in a well-ventilated place. Keep cool.

##### DISPOSAL

- P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

#### Emergency Overview

**Physical Description & Colour:** Dark oily liquid

**Odour:** Mineral oil odour

**Major Health Hazards:** no significant risk factors have been found for this product.

#### SAFETY DATA SHEET

Issued by: Chemtools Pty Ltd

Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

### Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Paraffinic distillate, heavy, solvent-dewaxed (severe)	64742-65-0	70-90	not set	not set
Complex mixture of performance additives	proprietary	<30	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

### Section 4 - First Aid Measures

#### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

**Skin Contact:** Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

**Eye Contact:** No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

### Section 5 - Fire Fighting Measures

**Fire and Explosion Hazards:** The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** In case of fire, use carbon dioxide, dry chemical, foam or water fog.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade.

**Flash point:** >282°C

**Upper Flammability Limit:** 7.0%

**Lower Flammability Limit:** 0.9%

**Autoignition temperature:** No data.

**Flammability Class:** Not flammable (GHS); C2 combustible (AS 1940)

### Section 6 - Accidental Release Measures

**Accidental release:** Minor spills do not normally need any special cleanup measures. In the event of a major spill, prevent spillage from entering drains or water courses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include rubber and PVC. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8). Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

## SAFETY DATA SHEET

---

## Section 7 - Handling and Storage

---

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** Store packages of this product in a cool place. Make sure that containers of this product are kept tightly closed. Keep containers dry and away from water. Keep containers of this product in a well ventilated area. Protect this product from light. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

---

## Section 8 - Exposure Controls and Personal Protection

---

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**. Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Ventilation:** This product should only be used where there is ventilation that is adequate to keep exposure below the TWA levels. If necessary, use a fan.

**Eye Protection:** Eye protection such as protective glasses or goggles is recommended when this product is being used.

**Skin Protection:** You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product for lengthy periods. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: rubber, PVC.

**Respirator:** Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

---

## Section 9 - Physical and Chemical Properties:

---

<b>Physical Description &amp; colour:</b>	Dark oily liquid
<b>Odour:</b>	Mineral oil odour
<b>Boiling Point:</b>	Not available.
<b>Freezing/Melting Point:</b>	No specific data. Liquid at normal temperatures.
<b>Volatiles:</b>	No data.
<b>Vapour Pressure:</b>	No data.
<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	0.91
<b>Water Solubility:</b>	Emulsifiable.
<b>pH:</b>	No data.
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	No data.

---

## Section 10 - Stability and Reactivity

---

**Reactivity:** This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

**Conditions to Avoid:** This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Protect this product from light.

**Incompatibilities:** strong oxidising agents.

**Fire Decomposition:** Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

### SAFETY DATA SHEET

**Polymerisation:** This product will not undergo polymerisation reactions.

---

## Section 11 - Toxicological Information

---

**Toxicity:** A summary of white spirit type hydrocarbons can be found at

<http://www.inchem.org/documents/ehc/ehc/ehc187.htm>

Ingestion of white spirit has been reported to produce gastrointestinal irritation with pain, vomiting and diarrhoea.

Lesions of the mucous membranes in the oesophagus and the gastrointestinal tract followed the oral exposure.

Owing to its low viscosity and low surface tension, white spirit poses a risk of aspiration into the lungs following oral exposure. A few mL of solvent aspirated into the lungs are able to produce serious bronchopneumonia and 10-30mL may be fatal.

Prolonged dermal exposure to white spirit, e.g., resulting from wearing clothes that have been soaked or moistened by white spirit for hours, may produce irritation and dermatitis.

Single cases of acute toxicity to the kidney, liver and bone marrow have been reported following exposure to white spirit at high levels. However, owing to lack of details and the sporadic nature of the reportings, the relevance of these findings is unclear.

Inhalation of aliphatic hydrocarbon vapours seems to show little toxicity but are CNS depressants and have a disinhibiting euphoric effect.

---

## Potential Health Effects

---

### Inhalation:

**Short Term Exposure:** Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

**Long Term Exposure:** No data for health effects associated with long term inhalation.

### Skin Contact:

**Short Term Exposure:** Available data indicates that this product is not harmful. It should present no hazards in normal use. However product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term skin exposure.

### Eye Contact:

**Short Term Exposure:** This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term eye exposure.

### Ingestion:

**Short Term Exposure:** Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

**Long Term Exposure:** No data for health effects associated with long term ingestion.

### Carcinogen Status:

**SWA:** Paraffinic Distillate, Heavy, Solvent-dewaxed (severe) is classified by SWA as a Category 1b Carcinogen. See the SWA website for further details. A web address has not been provided as addresses frequently change.

**NTP:** No significant ingredient is classified as carcinogenic by NTP.

**IARC:** No significant ingredient is classified as carcinogenic by IARC.

---

## Section 12 - Ecological Information

---

Insufficient data to be sure of status.

Biodegradation is expected to be the primary fate process for aliphatic hydrocarbons in soil and water. The rate and extent of biodegradation are dependent on the ambient temperature, the presence of a sufficient number of microorganisms capable of metabolizing the hydrocarbons and the concentration of white spirit in or on the soil or water.

Biodegradation of C<sub>7</sub> to C<sub>12</sub> hydrocarbons is expected to be significant under environmental conditions favourable to microbial oxidation. Naturally occurring hydrocarbon-degrading microorganisms have been isolated from polluted soil and, to a lesser extent, non-polluted soil.

The low water solubility and moderate vapour pressure of white spirit (Stoddard solvent) suggest that volatilization and subsequent photo-oxidation are important processes for abiotic degradation in the atmosphere.

The octanol/water partition coefficient (log P<sub>ow</sub>) of white spirit (17% v/v aromatics) has been found to be 3.5 to 6.4. This indicates a moderate potential for bioaccumulation by organisms from water and a likelihood of partitioning to fat within organisms.

## SAFETY DATA SHEET

---

### Section 13 - Disposal Considerations

---

**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

---

### Section 14 - Transport Information

---

**UN Number:** This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

---

### Section 15 - Regulatory Information

---

**AICS:** All of the significant ingredients in this formulation are compliant with NICNAS regulations.

---

### Section 16 - Other Information

---

**This SDS contains only safety-related information. For other data see product literature.**

#### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 <sup>th</sup> edition)
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>CAS number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons
<b>UN Number</b>	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

### SAFETY DATA SHEET