



**Machine Type**

**Compact 320 Amp  
with built-in wirefeeder**

Nominal Supply Voltage	415V±10%
Nominal Supply Frequency	50/60Hz
Number of Phases	3 phase
Manufactured to International Standard	IEC 60974-1
Power Factor at Maximum Output	0.99
Recommended Fuse Size	32 Amp
Input Current at Maximum Output	21 Amp
Maximum kVA at Rated MIG Weld Current	15.1kVA
Machine Cooling System	Fan Cooled
Welding Current Range	5-320 Amp
Welding Voltage Range	15.2-30V
Nominal DC Open Circuit Voltage	81V
100% Rated Duty Cycle	250 Amp @ 26.5V
60% Rated Duty Cycle	270 Amp @ 27.5V

The portable Transmig 320SP, with an integrated 4-roll wire feed system, outputs 320 amp DC at only 35kg - the ideal Synergic MIG for quality welding applications, such as:

- aluminium boat fabrication or repair
- stainless steel tank and pipe fabrication.

Mobile car trolley is available as an optional extra.



Part No: W1000100

